SIEMENS

Data sheet

6ES7312-5BF04-0AB0



SIMATIC S7-300, CPU 312C Compact CPU with MPI, 10 DI/6 DQ, 2 high-speed counters (10 kHz) Integr. power supply 24 V DC, work memory 64 KB, Front connector (1x 40-pole) and Micro Memory Card required

General information	
Product type designation	CPU 312C
HW functional status	01
Firmware version	V3.3
Engineering with	
 Programming package 	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1 s
Load voltage L+	
Digital outputs	
— Rated value (DC)	24 V
 Reverse polarity protection 	No
Input current	
Current consumption (rated value)	570 mA
Current consumption (in no-load operation), typ.	90 mA
Inrush current, typ.	5 A
l²t	0.7 A ² ·s
Digital outputs	
 from load voltage L+, max. 	25 mA
Power loss	
Power loss, typ.	8 W
Memory	
Work memory	
 integrated 	64 kbyte
• expandable	No
Load memory	
Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last programming), min. 	10 a
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
 without battery 	Yes; Program and data

CPU processing times	
for bit operations, typ.	0.1 µs
for word operations, typ.	0.24 µs
for fixed point arithmetic, typ.	0.32 µs
for floating point arithmetic, typ.	1.1 μs
CPU-blocks	bo
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be
. ,	reduced by the MMC used.
DB	
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	4; OB 80, 82, 85, 87
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	16
 additional within an error OB 	4
Counters, timers and their retentivity	
Counters, timers and their retentivity S7 counter	
Counters, timers and their retentivity S7 counter • Number	256
Counters, timers and their retentivity S7 counter • Number Retentivity	
Counters, timers and their retentivity S7 counter • Number Retentivity — adjustable	Yes
Counters, timers and their retentivity S7 counter • Number Retentivity — adjustable — preset	
Counters, timers and their retentivity S7 counter Number Retentivity — adjustable — preset Counting range	Yes Z 0 to Z 7
Counters, timers and their retentivity S7 counter Number Retentivity — adjustable — preset Counting range — lower limit	Yes Z 0 to Z 7 0
Counters, timers and their retentivity S7 counter Number Retentivity adjustable preset Counting range I lower limit upper limit	Yes Z 0 to Z 7
Counters, timers and their retentivity S7 counter Number Retentivity — adjustable — preset Counting range — lower limit — upper limit IEC counter	Yes Z 0 to Z 7 0 999
Counters, timers and their retentivity S7 counter Number Retentivity — adjustable — preset Counting range — lower limit — upper limit IEC counter • present	Yes Z 0 to Z 7 0 999 Yes
Counters, timers and their retentivity S7 counter Number Retentivity — adjustable — preset Counting range — lower limit — upper limit IEC counter • present • Type	Yes Z 0 to Z 7 0 999 Yes SFB
Counters, timers and their retentivity S7 counter Number Retentivity — adjustable — preset Counting range — lower limit — upper limit IEC counter present Type Number	Yes Z 0 to Z 7 0 999 Yes
Counters, timers and their retentivity S7 counter Number Retentivity	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity)
Counters, timers and their retentivity S7 counter Number Retentivity	Yes Z 0 to Z 7 0 999 Yes SFB
Counters, timers and their retentivity S7 counter Number Retentivity - adjustable - preset Counting range - lower limit - upper limit IEC counter present Type Number S7 times Number Retentivity	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256
Counters, timers and their retentivity S7 counter Number Retentivity - adjustable - preset Counting range - lower limit - upper limit IEC counter present Type Number S7 times Number Retentivity - adjustable	Yes 2 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes
Counters, timers and their retentivity S7 counter Number Retentivity - adjustable - preset Counting range - lower limit - upper limit IEC counter present Type Number S7 times Number Retentivity - adjustable - preset	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256
Counters, timers and their retentivity S7 counter Number Retentivity - adjustable - preset Counting range - lower limit - upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity
Counters, timers and their retentivity S7 counter Number Retentivity	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms
Counters, timers and their retentivity S7 counter Number Retentivity adjustable preset Counting range lower limit upper limit IEC counter present Type Number S7 times Number Retentivity adjustable preset Time range lower limit upper limit	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity
Counters, timers and their retentivity S7 counter Number Retentivity	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s
Counters, timers and their retentivity S7 counter Number Retentivity - adjustable - preset Counting range - lower limit - upper limit IEC counter • present • Type • Number S7 times • Number S7 times • Number Retentivity - adjustable - preset Time range - lower limit - upper limit IEC timer • present	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes
Counters, timers and their retentivity S7 counter Number Retentivity - adjustable - preset Counting range - lower limit - upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range - lower limit - upper limit IEC timer • present • Type	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s
Counters, timers and their retentivity S7 counter Number Retentivity	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes
Counters, timers and their retentivity S7 counter Number Retentivity	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes SFB Unlimited (limited only by RAM capacity)
Counters, timers and their retentivity S7 counter Number Retentivity	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s
Counters, timers and their retentivity S7 counter • Number Retentivity - adjustable - preset Counting range - lower limit - upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Times • Number Retentivity - adjustable - preset Time range - lower limit - upper limit IEC timer • present • Type • Number Retentive data area (incl. timers, counters, flags), max. Flag	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s 10 ms 9 990 s Yes SFB Unlimited (limited only by RAM capacity) 10 ms
Counters, timers and their retentivity S7 counter • Number Retentivity - adjustable - preset Counting range - lower limit - upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range - lower limit - upper limit IEC timer • present - Type Number Retentivity - areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes SFB Unlimited (limited only by RAM capacity)

Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
 Retentivity adjustable 	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
 per priority class, max. 	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	1 024 byte
Outputs	1 024 byte
of which distributed	10210910
— Inputs	2020
	none
— Outputs	none
Process image	
Inputs	1 024 byte
Outputs	1 024 byte
 Inputs, adjustable 	1 024 byte
 Outputs, adjustable 	1 024 byte
Inputs, default	128 byte
• Outputs, default	128 byte
Default addresses of the integrated channels	
— Digital inputs	124.0 to 125.1
— Digital outputs	124.0 to 124.5
Digital channels	
Inputs	266
— of which central	266
Outputs	262
- of which central	262
	202
Analog channels	
Inputs	64
— of which central	64
Outputs	64
— of which central	64
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
 integrated 	none
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	4
Rack	
Racks, max.	1
Modules per rack, max.	8
Time of day	
Clock	
Software clock	Yes
 retentive and synchronizable 	No; Buffered: No, Can be synchronized: Yes
 Deviation per day, max. 	10 s; Typ.: 2 s
 Behavior of the clock following POWER-ON 	the clock continues at the time of day it had when power was switched off
Operating hours counter	
Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
- supporteu	100

a to MPL mostor	Vac
• to MPI, master	Yes
• on MPI, device	Yes
• in AS, master	Yes
• in AS, device	No
Digital inputs	10
Number of digital inputs	10
of which inputs usable for technological functions	8
integrated channels (DI)	10
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	10
— up to 60 °C, max.	5
vertical installation	
— up to 40 °C, max.	5
Input voltage	
Rated value (DC)	24 V
● for signal "0"	-3 to +5V
● for signal "1"	+15 to +30 V
Input current	
 for signal "1", typ. 	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	48 µs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
 shielded, max. 	1 000 m; 100 m for technological functions
 shielded, max. unshielded, max. 	1 000 m; 100 m for technological functions 600 m; for technological functions; No
• unshielded, max.	1 000 m; 100 m for technological functions 600 m; for technological functions: No
unshielded, max. for technological functions	600 m; for technological functions: No
unshielded, max. for technological functions — shielded, max.	600 m; for technological functions: No 100 m; at maximum count frequency
unshielded, max. for technological functions — shielded, max. — unshielded, max.	600 m; for technological functions: No
unshielded, max. for technological functions — shielded, max. — unshielded, max. Digital outputs	600 m; for technological functions: No 100 m; at maximum count frequency not allowed
unshielded, max. for technological functions — shielded, max. — unshielded, max. Digital outputs Number of digital outputs	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6
unshielded, max. for technological functions — shielded, max. — unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel
unshielded, max. for technological functions — shielded, max. — unshielded, max. — unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs integrated channels (DO)	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6
• unshielded, max. for technological functions — shielded, max. — unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs integrated channels (DO) Short-circuit protection	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically
• unshielded, max. for technological functions — shielded, max. — unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs integrated channels (DO) Short-circuit protection • Response threshold, typ.	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A
unshielded, max. for technological functions — shielded, max. — unshielded, max. — unshielded, max. Digital outputs Number of digital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection e Response threshold, typ. Limitation of inductive shutdown voltage to	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V)
unshielded, max. for technological functions — shielded, max. — unshielded, max. — unshielded, max. Digital outputs Number of digital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection e Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A
• unshielded, max. for technological functions — shielded, max. — unshielded, max. — unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs integrated channels (DO) Short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes
• unshielded, max. for technological functions — shielded, max. — unshielded, max. — unshielded, max. — unshielded, max. — unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs integrated channels (DO) Short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max.	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V)
 unshielded, max. for technological functions shielded, max. unshielded, max. Digital outputs of which high-speed outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W
• unshielded, max. for technological functions — shielded, max. — unshielded, max. — unshielded, max. Digital outputs Number of digital outputs • of which high-speed outputs integrated channels (DO) Short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω
• unshielded, max. for technological functions — shielded, max. — unshielded, max. — unshielded, max. — unshielded, max. — unshielded, max. Digital outputs • of which high-speed outputs integrated channels (DO) Short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range e lower limit upper limit Upper limit Substance range Upper limit Upper limit Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs On lamp load, max. Load resistance range Substance range Substance range Substance range Co	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W
• unshielded, max. for technological functions — shielded, max. — unshielded, max. — unshielded, max. — unshielded, max. — unshielded, max. Digital outputs • of which high-speed outputs integrated channels (DO) Short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range lower limit upper limit Output voltage Sutable Output voltage Sutable Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit output voltage Output voltage Coutput voltage Coutput voltage Coutput voltage Coutput voltage Coutput voltage Coutput voltage Coutput voltage Limitation voltage Substack Coutput voltage Substack Coutput voltage Coutput voltage	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 4 kΩ
 unshielded, max. for technological functions shielded, max. unshielded, max. Digital outputs of which high-speed outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω
 unshielded, max. for technological functions shielded, max. unshielded, max. Digital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 4 kΩ L+ (-0.8 V)
 unshielded, max. for technological functions shielded, max. unshielded, max. Pligital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 48 Ω 4 kΩ L+ (-0.8 V) 500 mA
 unshielded, max. for technological functions shielded, max. unshielded, max. Pligital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. Output current for signal "1" rated value for signal "1" permissible range, min. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 48 Ω 4 kΩ L+ (-0.8 V) 500 mA 5 mA
 unshielded, max. for technological functions shielded, max. unshielded, max. unshielded, max. Digital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. Output current for signal "1" permissible range, min. for signal "1" permissible range, max. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 48 Ω 4 kΩ L+ (-0.8 V) 500 mA 5 mA 0.6 A
 unshielded, max. for technological functions shielded, max. unshielded, max. unshielded, max. unshielded, max. Digital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. Output current for signal "1" permissible range, min. for signal "1" permissible range, max. for signal "1" minimum load current 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 4 kΩ L+ (-0.8 V) 500 mA 5 mA 0.6 A 5 mA
 unshielded, max. for technological functions shielded, max. unshielded, max. pligital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. Output current for signal "1" permissible range, min. for signal "1" minimum load current for signal "0" residual current, max. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 48 Ω 4 kΩ L+ (-0.8 V) 500 mA 5 mA 0.6 A
 unshielded, max. for technological functions shielded, max. unshielded, max. pigital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. Output current for signal "1" permissible range, min. for signal "1" minimum load current for signal "0" residual current, max. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 4 kΩ L+ (-0.8 V) 500 mA 5 mA 0.6 A 5 mA
 unshielded, max. for technological functions shielded, max. unshielded, max. pligital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. Output current for signal "1" permissible range, min. for signal "1" minimum load current for signal "0" residual current, max. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 4 kΩ L+ (-0.8 V) 500 mA 5 mA 0.6 A 5 mA
 unshielded, max. for technological functions shielded, max. unshielded, max. pigital outputs of which high-speed outputs integrated channels (DO) Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs on lamp load, max. Load resistance range lower limit upper limit Output voltage for signal "1", min. Output current for signal "1" permissible range, min. for signal "1" minimum load current for signal "0" residual current, max. 	600 m; for technological functions: No 100 m; at maximum count frequency not allowed 6 2; Notice: You cannot connect the fast outputs of your CPU in parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 Ω 4 kΩ L+ (-0.8 V) 500 mA 5 mA 0.6 A 5 mA 0.5 mA

 with resistive load, max. 	100 Hz
 with inductive load, max. 	0.5 Hz
 on lamp load, max. 	100 Hz
 of the pulse outputs, with resistive load, max. 	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	2 A
— up to 60 °C, max.	1.5 A
vertical installation	
— up to 40 °C, max.	1.5 A
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Analog inputs	
Number of analog inputs	0
integrated channels (AI)	0
Analog outputs	
integrated channels (AO)	0
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
	1.5 mA
permissible quiescent current (2-wire sensor), max. Interfaces	
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1; MPI
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No
Interface types	
• RS 485	Yes
 Output current of the interface, max. 	200 mA
Protocols	
• MPI	Yes
 PROFIBUS DP master 	No
PROFIBUS DP device	No
Point-to-point connection	No
MPI	
• Transmission rate, max.	187.5 kbit/s
Services	
— PG/OP communication	Yes
— Routing	No
- Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
Protocols	
PROFIsafe	No
communication functions / header	
	Voc
PG/OP communication	Yes No
Data record routing	
Global data communication	Vee
• supported	Yes
Number of GD loops, max.	8
Number of GD packets, max.	8
Number of GD packets, transmitter, max.	8
 Number of GD packets, receiver, max. 	8
 Size of GD packets, max. 	22 byte
 Size of GD packet (of which consistent), max. 	22 byte

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S7 basic communication	
supported	Yes
 User data per job, max. 	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
 User data per job, max. 	180 byte; (with PUT/GET)
 User data per job (of which consistent), max. 	240 byte; as server
S5 compatible communication	
supported	Yes; via CP and loadable FC
Number of connections	
• overall	6
usable for PG communication	5
- reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	5
usable for OP communication	5
usable for OP communication — reserved for OP communication	1
- adjustable for OP communication, min.	1 5
— adjustable for OP communication, max.	
usable for S7 basic communication	2
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
 — adjustable for S7 basic communication, max. 	2
S7 message functions	
Number of login stations for message functions, max.	6; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm_S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	30
— of which status variables, max.	30
- of which control variables, max.	14
Forcing	
Forcing	Yes
 Forcing, variables 	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
Number of entries, max.	500
- adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	499
adjustable	499 Yes; From 10 to 499
-	10
— preset Service data	
	Vac
• can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	
Status indicator digital input (green)	Yes
Status indicator digital output (green)	Yes
Integrated Functions	

Counter	
Number of counters	2; See "Technological Functions" manual
 Counting frequency, max. 	10 kHz
Frequency measurement	Yes
 Number of frequency meters 	2; up to 10 kHz (see "Technological Functions" manual)
controlled positioning	No
integrated function blocks (closed-loop control)	No
PID controller	No
Number of pulse outputs	2; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	Yes
between the channels	No
between the channels and backplane bus	Yes
Potential separation digital outputs	
Potential separation digital outputs	Yes
between the channels	
	No
between the channels and backplane bus	Yes
Isolation	
Isolation tested with	600 V DC
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
STEP 7 Lite	No
configuration / programming / header	
Command set	see instruction list
Nesting levels	
	8
System functions (SFC)	see instruction list
System functions (SFC)	see instruction list
System functions (SFC)System function blocks (SFB)	see instruction list
 System functions (SFC) System function blocks (SFB) Programming language 	see instruction list see instruction list
 System functions (SFC) System function blocks (SFB) Programming language LAD 	see instruction list see instruction list Yes
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD 	see instruction list see instruction list Yes Yes
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL 	see instruction list see instruction list Yes Yes Yes Yes
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH 	see instruction list see instruction list Yes Yes Yes Yes Yes
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® 	see instruction list see instruction list Yes Yes Yes Yes
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® Know-how protection 	see instruction list see instruction list Yes Yes Yes Yes Yes Yes
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® Know-how protection User program protection/password protection 	see instruction list see instruction list Yes Yes Yes Yes Yes Yes Yes Yes
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption 	see instruction list see instruction list Yes Yes Yes Yes Yes Yes
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption Dimensions 	see instruction list see instruction list Yes Yes; With S7 block Privacy
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption Dimensions Width 	see instruction list see instruction list Yes Xes; With S7 block Privacy
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption Dimensions Width Height 	see instruction list see instruction list Yes Yes </td
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® Know-how protection Block encryption Dimensions Width Height Depth 	see instruction list see instruction list Yes Xes; With S7 block Privacy
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption Dimensions Width Height Depth Weights 	see instruction list see instruction list Yes Yes; With S7 block Privacy 80 mm 125 mm 130 mm
 System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL GRAPH HiGraph® Know-how protection Block encryption Dimensions Width Height Depth 	see instruction list see instruction list Yes Yes </td